

Date: Thursday, 16/10/2008 4:35:58 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42676	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251153
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42673	Material : N/A
Written By :	Due Date : 23/10/2008
Checked & Approved By : <u>JLD 08.10.16</u>	Qty: 1 Um: Each
Comment :	

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-153 with Dart IPP D212-725-1-153"

Send a copy of this IPP

OCT 29 2008

2.0

D2127251153

Support Angle Oil Cooler



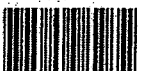
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-153 support angle W/645-45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-153 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42676

Part Number: D2127251153

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



OK

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



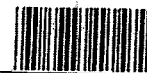
OK

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A OK

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 OK

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 21.03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.36**

Discrepancy:

Fabricate D212-725-1-151, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-151, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 51. Material 2024 T3 .040 Batch No. 0921.

1.36 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.37**

Discrepancy:

Fabricate D212-725-1-153, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-153, Angle fabricated IAW D212-725-1 Dwg Pg. 52. Material 2024 T3 .040 Batch No. 0921.

1.37 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.38**

Discrepancy:

Fabricate D212-725-1-155, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-155, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 52. Material 2024 T3 .032 Batch No. 0617.

1.38 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.39**

Discrepancy:

Fabricate D212-725-1-157, Support Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-157, Support Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 53. Material 2024 T3 .040 Batch No. 0921.

1.39 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.40**

Discrepancy:

Fabricate D212-725-1-159, Clip Angle Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-159, Clip Angle Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 54. Material 2024 T3 .032 Batch No. 0617.

1.40 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

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## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 212 DETAIL PARTS
<b>Job Number</b>	: 42676	<b>Part Number</b>	: D2127251153
<b>Estimate Number</b>	: 13228	<b>Drawing Number</b>	: D212-725-1
<b>P.O. Number</b>	:	<b>Project Number</b>	: N/A
<b>This Issue</b>	: 16/10/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Revision</b>	:
<b>First Issue</b>	: 16/10/2008	<b>Type</b>	: PURCHASED PARTS
<b>Previous Run</b>	: 42673	<b>Material</b>	: N/A
<b>Written By</b>	:	<b>Due Date</b>	: 23/10/2008
<b>Checked &amp; Approved By</b>	: <u>Julie Dawson</u>	<b>Qty:</b>	1
<b>Comment</b>	:	<b>Um:</b>	Each

### Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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#### Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-153 with Dart IPP D212-725-1-153"

Send a copy of this IPP

C20810/20 ①

2.0	D2127251153	Support Angle Oil Cooler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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#### Comment: Sub-Contracting OUTSIDE SERVICES

#### EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-153 support angle \_\_\_\_\_

Attach serviceable tags

#### 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-153 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 4:35:58 PM

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42676

Part Number: D2127251153

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

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Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42673	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>Julie Dawson</u>	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

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"Assembly of D212-725-1-153 with Dart IPP D212-725-1-153"

Send a copy of this IPP

OCT 29 2008

2.0	D2127251153	Support Angle Oil Cooler
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SUPPORT ANGLE OIL COOLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-153 support angle W/ 45 45211

Attach serviceable tags

OCT 29 2008

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

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Drawing Name: 212 DETAIL PARTS

Job Number: 42676

Part Number: D2127251153

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.36**Discrepancy:

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